EVERCSAT®

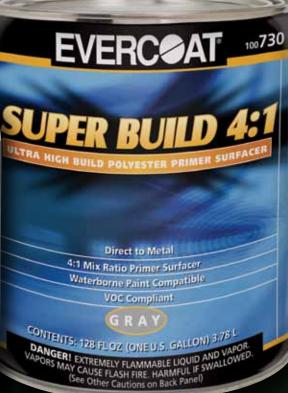


TWICE THE FILM BUILD OF OTHER POLYESTER PRIMERS!

- Direct to Metal application eliminates the need for epoxy or self-etch primers
- Easy, accurate mixing without a scale
- Sprays with less overspray than traditional polyester primers







Part No. 100733

Part No. 100**730**



ULTRA HIGH BUILD POLYESTER PRIMER SURFACER

MIXING:



- Shake and stir thoroughly before mixing.
- Mix thoroughly before pouring primer into gun cup
- Pot life is 60 minutes @ 75°F (24°C); pot life decreases at higher temperatures
- Do not leave product in the spray gun for longer than 45 minutes

APPLICATION:

- Use a primer gun with a 1.6 to 2.2 fluid nozzle/air cap
- Adjust air pressure to 40-45psi for conventional guns or 10 psi at the cap for HVLP
- Apply 2 3 medium wet coats allowing 5 10 minutes flash time between coats

FINISH:

- Super Build 4:1 is ready to sand in about 2 hours, depending on film build • Force Dry – Bake 30 minutes @ 140°F (60°C)
- Once dry, sand Super Build 4:1 with 180-400 grit sandpaper prior to next step

TECHNICAL DATA:

Appearance Gray liquid

VOC Packaged: 2.02 lbs/gal (243g/L) Applied: 1.51 lbs/gal (180.9g/L)

Wet-Film-Thickness (WFT) 8.0 - 10.0 mils per coat Dry-Film-Thickness (DFT) 6.0 - 8.0 mils per coat

Solids by Volume 65 – 70% Solids by weight 70 – 75%

Viscosity (ready to spray) 30 – 35 seconds in Zahn #3 Coverage at 1 mil 100% Transfer 1200 sq. ft. per US gallon



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